

Installation Guide

DigiTract 4

Two Stage Heat/Cool Comfort Control System

> Zoning Systems That's all we do.

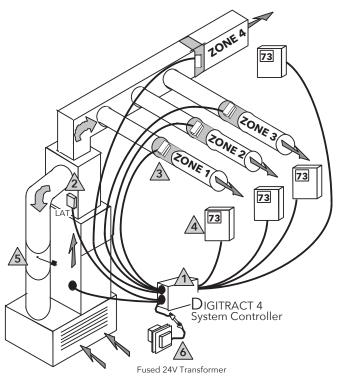


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The Digitract 4 zoning system enables up to four room thermostats to control a single HVAC system. This permits superior building temperature control over a standard single thermostat. Any generic thermostat may be used on this control system. When using digital thermostats, they must have "C" terminal for common or be battery powered. Both Programmable and Non-Programmable thermostats can be used. This system is designed to be installed and serviced by qualified licensed professionals.



*The DigiTract 4 was designed for both residential and commercial applications of 4 or less zones. The full spectrum of supply dampers can be applied, from low pressure; medium pressure; and heavy duty; round and rectangular.



SYSTEM DESCRIPTION

The Digitract 4 zoning system consists of 2-stage system controller with built-in capacity control (leaving air sensor), zone dampers, field suppled zone thermostats, bypass damper and damper transformer.

The **System Controller** is the heart of the Digitract 4 zoning system. It monitors the leaving air temperature, zone thermostats and controls the HVAC system and zone dampers. See page 6-10 for further information.

The Leaving Air Sensor (LAT) is part of the staging and capacity control feature of the system controller. It is a sensor placed in the supply air of the HVAC system. The sensor monitors the supply air temperature of the HVAC system and sends this information to the system controller. The system controller uses this information to stage and temporarily cycle the HVAC system off if the leaving air gets too hot in heat mode or too cold in cool mode. For heat pumps, this input is also used to control the auxiliary heat. See Capacity Controller section on page 11, for further information.

Balance Point is used for fossil fuel applications when an FOAS is applied. The balance point feature will lock out compressor and enable gas furnace when outside air temperature drops below BP (balance point) setting.

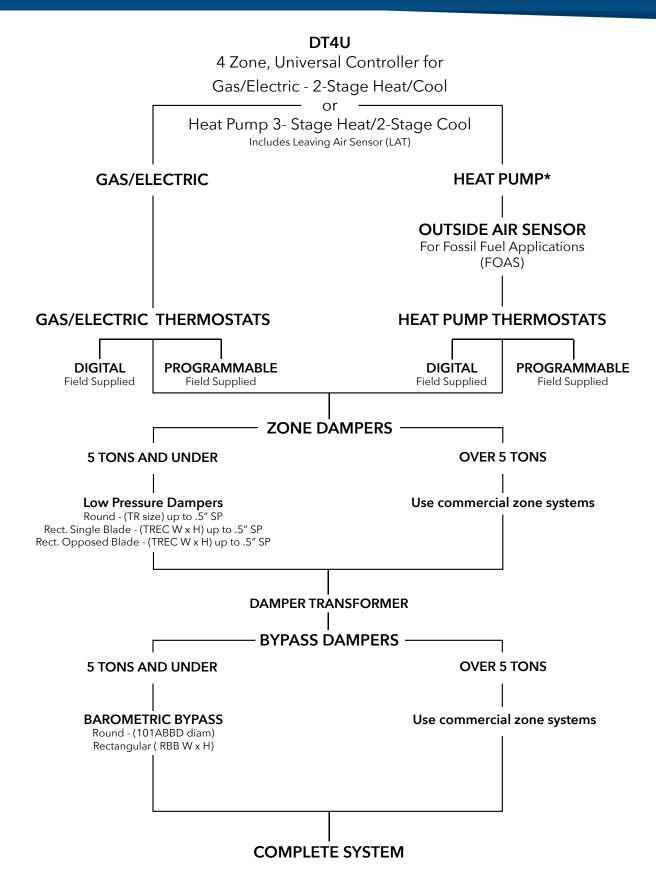
The **Zone Dampers** are air valves placed in the forced air duct work for each zone. They are controlled by the system controller. While

ostats not calling will close and zone dampers for the zones calling will remain open. Conditioned air is only directed to the zones needing it. See pages 13-17 for further information.

The **Zone Thermostats** monitor the room temperature of each zone and compare it to the heat and cool setpoints stored in them. If the room temperature drops below the heat setpoint, the zone thermostat makes a heat call telling the system controller that zone needs heating. If the room temperature rises above the cool setpoint, that thermostat makes a cool call telling the system controller that zone needs cooling. Two-stage thermostats are not required with the Digitract 4 system. The system controller will cycle staging and auxiliary strip heat base on leaving air temperature and time.

The **Bypass Damper** is a pressure relief valve placed between the supply and return ducts of the forced air duct work. As zone dampers start closing, the bypass damper will open and divert some of the supply air to the return. This prvents a pressure buildup in the supply duct which can cause fan cavitation, excessive air velocities, and excessive zone damper blow-by. See pages 17-22 for further information.

Damper Transformer is wired to TR1 and TR2 on the system controller and powers the zone dampers only. Requires an in-line fuse. See Damper Transformer section, page 23.



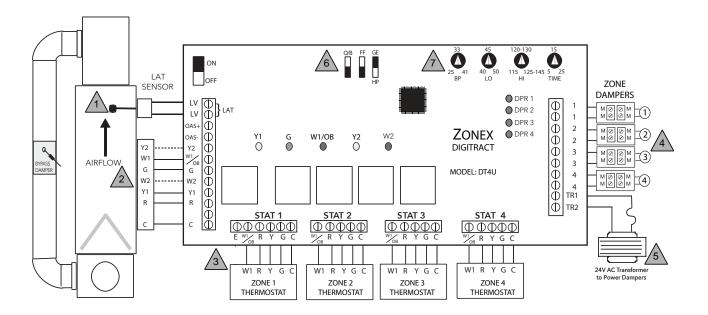
^{*}Note: For Heat Pump systems using Gas/Electric inputs (no "O" or "B" reversing value circuits) use the Gas/Electric set up.

^{**} Note: When using Medium Pressure Dampers you will need a field supplied 24v SPDT relay. (See page 5 for wiring diagram)

DigiTract 4 Gas/Electric 2-Stage Heat/Cool

Use minimum 18 gauge for all wiring. All wiring must meet stat and local codes.

Do not connect Y2 or W2 for single stage heat/cool systems.





LAT. Locate the leaving air sensor in the supply air stream, as far from the coil/heat exchanger as possible before the bypass takeoff. Do not locate the LAT downstream of the bypass takeoff.



Connect W2 and Y2 of the DT4U output to unit only if there are two heat and/or two cool stages



Thermostats - Standard single stage heat/cool thermostats



Zone Damper Terminals



Install one independent 24V AC transformer, sized and fused for the total number of zone dampers (12VA per damper)



GE / HP - Configure jumper for Gas/Electric or Heat Pump operation

O/B - Configure reversing value if set up for Heat Pump operation

FF- Fossil Fuel Application



Adjustable potentiometers:

BP - To establish outside air temperature that locks out heat pump and energizes fossil fuel furnace (must us FOAS sensor)

HI - To establish HI cutout for furnace protection and staging temperatures

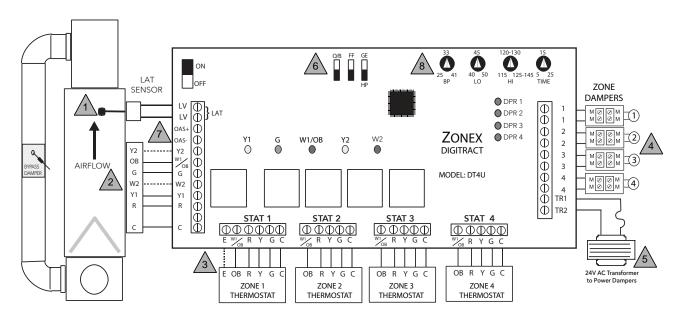
LO - To establish LO cutout, to protect freezing of coil, to set up staging for compressors

TIME - To establish changeover time when opposite calls will be recognized by controller

DigiTract 4 Heat Pump 3-Stage Heat / 2- Stage Cool - Wiring and Configuration

Use minimum 18 gauge for all wiring. All wiring must meet stat and local codes.

Do not connect Y2 or W2 for single stage heat/cool systems.





LAT. Locate the leaving air sensor in the supply air stream, as far from the coil/heat exchanger as possible before the bypass takeoff. Do not locate the LAT downstream of the bypass takeoff.



Connect W2 from the controller to the units electric heat stage terminal designation.



Thermostats - Heat Pump thermostats; 1C/2H

Note: Some combination thermostats do not have an E terminal. Connect W2 of the thermostat to the E terminal of STAT 1 terminal block. Only 1 thermostat in system is wired for E operations.



Zone Damper Terminals



Install one independent 24V AC transformer, sized and fused for the total number of zone dampers (12VA per damper)



GE / HP - Configure jumper for Gas/Electric or Heat Pump operation O/B - Configure reversing value if set up for Heat Pump operation

FF- Fossil Fuel Application



FOAS- Outdoor Air Sensor used to sense Balance Point temperature for auto-changeover, fossil fuel application only. Use FOAS only; not HP outdoor thermostat.



Adjustable potentiometers:

BP - To establish outside air temperature that locks out heat pump and energizes fossil fuel furnace (must us FOAS sensor)

HI - To establish HI cutout for furnace protection and staging temperatures

LO - To establish LO cutout, to protect freezing of coil, to set up staging for compressors

TIME - To establish changeover time when opposite calls will be recognized by controller



There are three methods of wiring the zone dampers. If necessary, you can mix methods on different zones to suit your application.

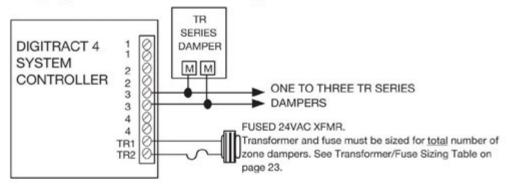
Method 1: When wiring one to three TR/TREC series dampers to a zone.

Method 2: When wiring more than Three TR/TREC series dampers to a zone, use a 24v AC, SPNO relay (Field Supplied).

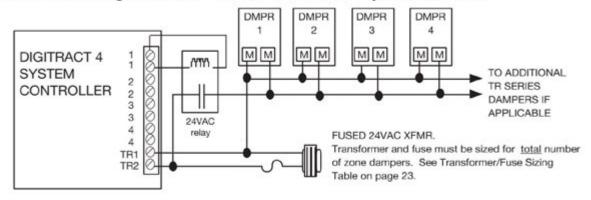
Method 3: When using a ST series damper to a zone, use a 24v AC, SPDT relay (Field Supplied).

Note: ST series medium pressure dampers are requied for all systems over 5 tons. Refer to Parts Selection Table, Page 13

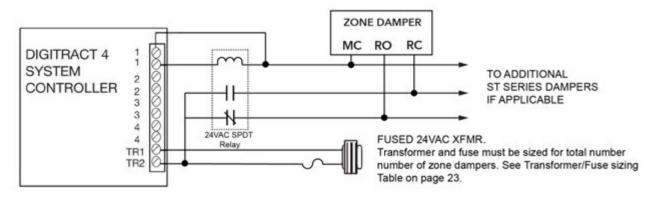
Method 1: Slaving Up to Three TR Series Dampers to a Zone



Method 2: Slaving More than Three TR Series Dampers to a Zone



Method 3: Wiring ST Series Medium / Heavy Duty Dampers to a Zone



SYSTEM CONTROLLER - GAS/ELECTRIC

The DigiTract Controller is the heart of the DigiTract zoning system. It is an auto changeover, home run system with built in staging and capacity controller. The function of the system controller is to receive calls from the zone thermostats, operate the HVAC system in either heat or cool mode and close the damper(s) of zones not calling for the operating mode. The mode of operation is determined by the first call received. If the thermostats are calling for opposite modes, a changeover sequence will start. Based on the Time Setpoint setting, a changeover will occur after time delay. Changeover will continue as long as there are opposing calls. The built in Capacity Contoller maintains the supply air temperature within an operation range to prevent freeze ups and overheating.

For Heat Pumps, the System Controller will also control the auxiliary heat.

The Digitract 4 controller is not to be subjected to temperatures below 33°F or above 160°F. The controllers must not be installed in atmospheres that could create condensation or corrosion. Warranty is voided on controllers that fail due to moisture or corrosion evidenced on the circuit board. The operating voltage range on the Digitract 4 controllers is 24 vac to 28 vac.

NOTE: For Heat Pumps systems using gas electric inputs ("O" or "B" reversing valve circuits) use gas electric setup.

SYSTEM CONTROLLER - GAS/ELECTRIC

OPERATION

The System Controller will initially run in the mode requested by the first calling zone thermostat.

Cool mode - When running in the cool mode, the System Controller energizes the compressor(s) and indoor blower. This is indicated by the corresponding Y and G LEDs illuminating. Dampers for the zones not calling for cool are powered closed and the dampers for the zones calling for cool are left open. This is indicated by the DPR LEDs. If the DPR LED is illuminated on the damper terminal strip and the damper terminal board, the corresponding damper is closed. The system will continue to run in the cool mode until all calls are satisfied or changeover occurs. When all calls are satisfied or prior to changeover, the system will go into a purge mode.

Heat mode - When running in the heat mode, the System Controller energizes the heat stage(s), indicated by the W LEDs illuminating. Dampers for the zones not calling for heat are powered closed and the dampers for the zones calling for heat are left open. This is indicated by the DPR LEDs. If the DPR LED is illuminated on the damper terminal strip and the damper terminal board, the corresponding damper is closed. The system will continue to run in the heat mode until all calls are satisfied or changeover occurs. When all calls are satisfied or prior to changeover, the system will go into a purge mode.

mode, and the System Controller recives a call for the oppo- LED is on. This provides ventilation to all zones.

site mode, the System Controller will continue to run in the current mode until the changeover TIME limit has been reached, or all current calls have been satisfied. Now the System Controller will go into a purge mode for 4 minutes, then changeover to the new mode.

Purge mode - Purge mode is initiated after the last calling zone is satisfied, or when the controller goes into a forced changeover. All HVAC output LEDs on the controller go off during this cycle. When the last calling zone thermostat satisfies, the Digitract controller goes into a 4 minute purge cycle. During this time delay all outputs to the HVAC system and dampers are terminated. All dampers go to a full open position and the HVAC system fan delay runs the blower for a time. This time delay with no control outputs allows the supply duct to return to ambient temperature before the next call is initiated.

When the controller goes into a force mode changeover, and the initial call drops out to the purge cycle, the HVAC outputs are terminated, and the initial zone damper remains open for a 4 minute delay with the other dampers closing. The HVAC system fan control allows the blower to run for a time, and the initial calling zone supply duct returns to ambient tempera-

Ventilation - When no zones are calling, all zone dampers are open. During this time, if any thermostat has the fan switch Changeover - While the system is operating in one ON then the indoor blower is energized (G made to R) and G

STATUS LED LEGEND

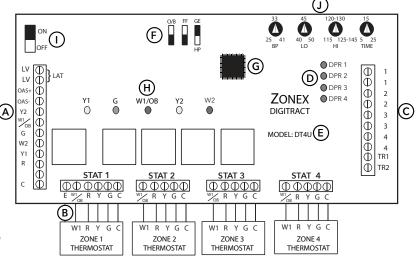
| | | ST | ATUS L | .EDs | | | | |
|-----|-----|-----|--------|------|-----|-----|-----------------|--|
| Y1 | Y2 | G | W1 | W2 | PWR | DPR | MODE | FUNCTION |
| OFF | OFF | OFF | OFF | OFF | OFF | OFF | Off | Power off |
| OFF | OFF | OFF | OFF | OFF | ON | OFF | On | Power on, blower off, all zone dampers open |
| OFF | OFF | ON | OFF | OFF | ON | 0 | Vent | Blower on, compressor(s) off, all zone dampers open |
| OFF | OFF | OFF | OFF | OFF | ON | 1 | Purge | Blower off, compressor(s) off, Dampers with LEDs on are closed |
| ON | OFF | ON | OFF | OFF | ON | 1 | Y1 Cool | 1st stage cool, blower on. Dampers with LEDs on are closed |
| ON | ON | ON | OFF | OFF | ON | 1 | Y2 Cool | 2st stage cool, blower on. Dampers with LEDs on are closed |
| OFF | OFF | OFF | ON | OFF | ON | 1 | W1 Heat | 1st stage heat, blower on. Dampers with LEDs on are closed |
| OFF | OFF | OFF | ON | ON | ON | 1 | W2 Heat | 2st stage heat, blower on. Dampers with LEDs on are closed |
| OFF | OFF | ON | ON | ON | SFL | 1 | Cap cut out | Blower on, all compressors off. Dampers w/LED on are closed |
| ON | OFF | ON | OFF | OFF | FFL | 1 | Stage 2 cut out | Compressor 1 on, blower on, damper w/LED on are closed |



SYSTEM CONTROLLER - GAS/ELECTRIC

COMPONENTS

- **A. HVAC Unit/LAT Terminals** Connects to HVAC unit and Leaving Air Sensor (LAT).
 - LV LV: LAT terminals. The LAT monitors the leaving air temperature.
 - OAS: Optional Outside Air Sensor for use in Fossil Fuel / Dual Fuel applications. Not used in GE.
 - W1: First stage heat. When energized (W1 made to R), energizes first-stage heat.
 - W2: Second stage heat. When energized (W2 made to R), energizes second-stage heat.
 - G: Blower. When energized (G made to R), energized the indoor blower.
 - Y1: First stage cool. When energized (Y1 made to R), energizes first stage cooling.
 - Y2: Second stage cool. When energized (Y2 made to R), energizes second stage cooling.
 - R: HVAC unit 24 V power. Powers the Digitract 4 board and zone thermostats.
 - C: HVAC unit 24V power return.
- **B.** Thermostat Terminals Connects up to four zone thermostats.
 - W: Heat call. When energized (W made to R), requests the Digitract 4 to run in heat mode.
 - R: HVAC unit 24V power.
 - Y: Cool call. When energized (Y made to R), requests the Digitract 4 to run in cool mode.
 - G: Blower Fan. When energized (G made to R), requests the Digitract 4 to turn on the indoor blower fan.
 - C: HVAC unit 24V common.
- **C. Damper Terminals** Connects dampers for up to four zones and damper power supply.
 - TR1/TR2: 24V ac transformer terminals. This transformer powers only the zone dampers.
 - 1 1: Zone damper 1. When energized, power zone damper 1 closed.
 - 2 2: Zone damper 2. When energized, power zone damper 2 closed.
 - 3 3: Zone damper 3. When energized, power zone damper 3 closed.
 - 4 4: Zone damper 4. When energized, power zone damper 4 closed.
- **D. Damper Status LEDs** On when corresponding zone damper is being powered closed.
- **E: Board Number** This number indicates the circuit board number and revision. You must know this number if conferring with technical support.



F. Special Function Jumpers

GE/HP jumper - Place on proper pins for desired application.

O/B jumper - For heat pump application only. Place in O or B position for proper reversing valve action. Not used in GE.

FF fossil fuel jumper -Place jumper in FF position to use fossil fuel features. Not used in GE.

- **G. Microcontroller** Responsible for activation and control of the unit based upon thermostat input.
- **H. HVAC System Status LEDs** Indicates what the DT4U is energizing on the HVAC system.
 - Y1: Compressor, yellow On when the 1st-stage cool is energized.
 - Y2: Compressor, yellow On when the 2nd-stage cool is energized.
 - G: Blower, green. On when the indoor blower is energized.
 - W1: Heat, red. On when 1st-stage heat is energized.
 - W2: Heat, red. On when 2nd-stage heat is energized.
 - PWR: Power, orange. On when power at R and C and the power Switch is on. Flashing when in Capacity Control cut out mode. See Status Lights section, page 6, for further information.
- I. Power Switch When OFF, power from the HVAC unit transformer is disconnected from the Digitract 4 and thermostats. When ON, power from the HVAC unit transformer is supplied to the Digitract 4 and the zone thermostats.
- **J. Adjustable Potentiometers** For HIGH limit, LO limit, TIME changeover and BALANCE POINT (BP). Use these potentiometers to adjust limits for a customized job. From factory the settings are 145° high, 45° low, 15-minute changeover and 33° balance point.



SYSTEM CONTROLLER - HEAT PUMP

OPERATION

The System Controller will initially run in the mode requested by the first calling zone thermostat.

Cool mode - When running in the cool mode, the System Controller energizes the compressor(s), indoor blower and the reversing valve (O made to R) if the reversing valve selection jumper is in the O position. This is indicated by the corresponding Y, G and O/B (if jumper in O position) LEDs illuminating. Dampers for the zones not calling for cool are powered closed and the dampers for the zones calling for cool are left open. This is indicated by the DPR LEDs. If the DPR LED is illuminated on the damper terminal strip and the damper terminal board, the corresponding damper is closed. The system will continue to run in the cool mode until all calls are satisfied or changeover occurs. When all calls are satisfied or prior to changeover, the system will go into a purge mode.

Heat mode - When running in the heat mode, the System Controller energizes the compressor(s), indoor blower and the reversing valve if the reversing valve selection jumper is in the B position. This is indicated by the corresponding Y, G and O/B (if jumper in B position) LEDs illuminating. Dampers for the zones not calling for heat are powered closed and the dampers for the zones calling for heat are left open. This is indicated by the DPR LEDs. If the DPR LED is illuminated on the damper terminal strip and the damper terminal board, the corresponding damper is closed. After running in heat mode for 8 minutes, the System Controller will energize the auxiliary heat if the coil leaving air temperature drops below 90° and will de-energize when the coil leaving air temperature rises above 100°. The W2 LED is on when the auxiliary heat is energized. The system will continue to run in the heat mode until all calls are satisfied or changeover occurs. When all calls are satisfied or prior to changeover, the system will go into a purge mode.

Changeover - While the system is operating in one mode, and the System Controller recives a call for the opposite mode, the System Controller will continue to run in the current mode until the changeover TIME limit has been reached, or all current calls have been satisfied. Then the System Controller will go into a purge mode for 4 minutes, then changeover to the new mode.

Purge mode - Purge mode is initiated after the last calling zone is satisfied, or when the controller goes into a forced changeover. All HVAC output LEDs on the controller go off during this cycle. When the last calling zone thermostat satisfies, the Digitract controller goes into a 4 minute purge cycle. During this time delay all outputs to the HVAC system and dampers are terminated. All dampers go to a full open position and the HVAC system fan delay runs the blower for a time. This time delay with no control outputs allows the supply duct to return to ambient temperature before the next call is initiated.

When the controller goes into a force mode changeover, and the initial call drops out to the purge cycle, the HVAC outputs are terminated, and the initial zone damper remains open for a 4 minute delay with the other dampers closing. The HVAC system fan control allows the blower to run for a time, and the initial calling zone supply duct returns to ambient temperature.

Auxiliary heat - 8 minutes after the System Controller has run in heat mode, if the coil leaving air temperature is below 90°, the auxiliary heat is energized and the W2 LED illuminates. When the coil leaving air temperature rises above 100°, the auxiliary heat is de-energized and the W2 LED cycles off.

Ventilation - When no zones are calling, all zone dampers are open. During this time, if any thermostat has the fan switch ON then the indoor blower is energized (G made to R) and G LED is on. This provides ventilation to all zones.

Emergency heat - Emergency Mode is selected from STAT 1 position only. To make an emergency heat call, STAT 1 must be in the emergency heat mode and make a heat call. When STAT 1 places the call for heat, all thermostats will then be able to place a call for emergency heat independently. Compressors will be locked out of operation until STAT 1 places a cool or heat call. When a call for emergency heat is placed the blower and electric strip heat will energize. Zones that are not calling for heat will close their dampers; those that are calling will remain open.

Fossil Fuel Operation - The DT4U provides a selectable integrated Fossil Fuel operation. Applying this controller to Fossil Fuel systems eliminates the need for a "Fossil Fuel Kit", additional capacity control, auxiliary relays and complicated control wiring. The controller offers balance point control when the optional FOAS outdoor air sensor is used. This enables the heat pump compressor to be locked out and the furnace to be energized on a call for heat, when the outdoor temperature is below the BP setpoint on the DT4U controller. When the FOAS is not used, the controller will stage up to the furnace based on time and temperature.

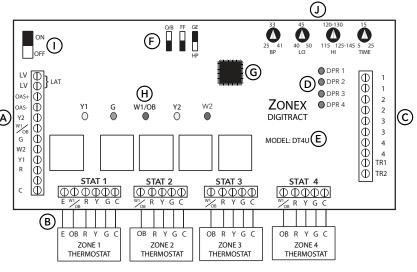
By placing the controller jumper in the FF position the controller is configured for Fossil Fuel operation. When there is no Outside Air Sensor applied, a call for heat from any zone energizes Y1 compressor output and G blower output ("B" mode energizes rev valve also). With the factory POT settings: LO 45° and HI 120°, the controller will stage up from Y1 to Y2 after four minutes, if the supply air temperature is below 95°. After 8 minutes run time if the supply air temperature is 90° or below, W2 LED will illuminate energizing the furnace; Y1 and Y2 will drop out leaving the fan circuit energized. When the controller energizes W2 for the furnace, the capacity control automatically implements a fixed cutout temperature of approximately 135°. When this temperature is exceeded, W2 drops out and the system goes into 4 minute purge cycle to reduce supply air temperature.

When using the optional FOAS Outdoor Air Sensor, the Balance Point "BP" POT should be checked and adjusted as required; factory settings is 33°. On call for heat, if the OA temperature is above the BP setting, Y1 will be energized on the Heat Pump. When the OA is below the BP, call for heat will energize W2 gas furnace directly.

SYSTEM CONTROLLER - HEAT PUMP

COMPONENTS

- **A. HVAC Unit/LAT Terminals** Connects to HVAC unit and Leaving Air Sensor (LAT).
- LV LV: LAT terminals. The LAT monitors the leaving air temperature.
- OAS: Optional Outside Air Sensor for use in Fossil Fuel / Dual Fuel applications.
- O/B: Reversing Valve. When energized (O/B made to R), engages the heat pump reversing valve.
- W2: Auxiliary Heat. When energized (W2 made to R), turns on the heat pump auxiliary heat.
- G: Blower. When energized (G made to R), energized the indoor blower.
- Y1: First stage cool. When energized (Y1 made to R), energizes first stage cooling.
- Y2: Second stage cool. When energized (Y2 made to R), energizes second stage cooling.
- R: HVAC unit 24 V power. Powers the Digitract 4 board and zone thermostats.
- C: HVAC unit 24V power return.
- **B. Thermostat Terminals** Connects up to four zone thermostats.
 - E: Emergency Heat. On STAT 1 only. Connected to E terminal on STAT 1.
 - O/B Reversing valve signal. "O" Energizes reversing value in cool mode. "B" energizes reversing value in the heat mode.
 - R: HVAC unit 24V power.
 - Y: Cool call. When energized (Y made to R), requests the Digitract 4 to run in cool mode.
 - G: Blower Fan. When energized (G made to R), requests the Digitract 4 to turn on the indoor blower fan.
 - C: HVAC unit 24V common.
- **C. Damper Terminals** Connects dampers for up to four zones and damper power supply.
 - TR1/TR2: 24V ac transformer terminals. This transformer powers only the zone dampers.
 - 1 1: Zone damper 1. When energized, power zone damper 1 closed.
 - 2 2: Zone damper 2. When energized, power zone damper 2 closed.
 - 3 3: Zone damper 3. When energized, power zone damper 3 closed.
 - 4 4: Zone damper 4. When energized, power zone damper 4 closed.
- **D. Damper Status LEDs** On when corresponding zone damper is being powered closed.



E: Board Number - This number indicates the circuit board number and revision. You must know this number if conferring with technical support.

F. Special Function Jumpers

GE/HP jumper - Place on proper pins for desired application. **Q/B jumper** - For heat pump application only. Place in Q or B.

O/B jumper - For heat pump application only. Place in O or B position for proper reversing valve action.

FF fossil fuel jumper -Place jumper in FF position to use fossil fuel features.

- **G. Microcontroller** Responsible for activation and control of the unit based upon thermostat input.
- **H. HVAC System Status LEDs** Indicates what the DT4U is energizing on the HVAC system.

Y1: Compressor, yellow On when the 1st-stage cool is energized. Y2: Compressor, yellow On when the 2nd-stage cool is energized. G: Blower, green. On when the indoor blower is energized. O/B: Reversing valve, red. On when the reversing value is energized. W2: Auxiliary heat, red. On when the auxiliary heat is energized. PWR: Power, orange. On when power at R and C and the power Switch is on. Flashing when in Capacity Control cut out mode. See Status Lights section, page 9, for further information.

- I. Power Switch When OFF, power from the HVAC unit transformer is disconnected from the Digitract 4 and thermostats. When ON, power from the HVAC unit transformer is supplied to the Digitract 4 and the zone thermostats.
- **J. Adjustable Potentiometers** For HIGH limit, LO limit, TIME changeover and BALANCE POINT (BP). Use these potentiometers to adjust limits for a customized job. From factory the settings are 145° high, 45° low, 15-minute changeover and 33° balance point.



SYSTEM CONTROLLER - HEAT PUMP

STATUS LED LEGEND

| | | ST | ATUS L | .EDs | | | | |
|--------|-----|-----|--------|------|-----|-----|-------------|--|
| O/B | Y1 | Y2 | G | W2 | PWR | DPR | MODE | FUNCTION |
| OFF | OFF | OFF | OFF | OFF | OFF | OFF | Off | Power off |
| OFF | OFF | OFF | OFF | OFF | ON | OFF | On | Power on, blower off, zones satisfied |
| ON/OFF | OFF | OFF | ON | OFF | ON | 0 | Vent | Blower on, compressor(s) off, all zone dampers open |
| ON/OFF | OFF | OFF | OFF | OFF | ON | 1 | Purge | Blower off, compressor(s) off, Dampers with LEDs on are closed |
| А | ON | OFF | ON | OFF | ON | 1 | Y1 Cool | 1st stage cool, blower on. Dampers with LEDs on are closed |
| А | ON | ON | ON | OFF | ON | 1 | Y2 Cool | 2st stage cool, blower on. Dampers with LEDs on are closed |
| В | ON | OFF | ON | OFF | ON | 1 | Y1 Cool | 1st stage cool, blower on. Dampers with LEDs on are closed |
| В | ON | ON | ON | OFF | ON | 1 | Y2 Cool | 2st stage cool, blower on. Dampers with LEDs on are closed |
| ON/OFF | OFF | OFF | ON | ON | ON | 0 | Em. Heat | Auxiliary and emergency heat on |
| OFF | OFF | OFF | ON | OFF | FL | 1 | Cap Cut out | Blower on, all compressors off. Dampers with LED on are closed |
| ON/OFF | ON | ON | ON | ON | ON | 1 | Em. Heat | If below 90°, stages up to Y1, Y2 and W2 |
| ON/OFF | OFF | OFF | ON | ON | ON | 1 | Em. Heat | Fossil Fuel mode, stages uo to W2 only |

FL = Flashing A = On when reversing valve jumper is in O position B = On when reversing jumper is in B position
 C = On when auxiliary heat is energized
 1 = One or more damper LEDs on
 0 = All damper LEDS are off

CAPACITY CONTROL AND STAGING

The HVAC system is sized to handle the load of the entire home or building. Because of this, when all the zones are not calling, the load to the HVAC system can diminish below its designed capacity. Left unchecked, the HVAC unit could freeze up or overheat. To compensate for this, the Digitract 4 is furnished with a built in Capacity Controller. The basic function of the Capacity Controller is to monitor the leaving

air temperature and cycle the unit off when the air is out of operating range and, after a minimum 4 minute time delay, turn the unit back on when the air temperature has returned within operating range. Additionally, for heat pump the Capacity Controller will turn on the heat pump auxiliary heat if the coil leaving air temperature is not hot enough in heat mode.

COOLING OPERATION

Y1 Cool Operation - Upon a cool call, the controller will energize Y1 and G. If the leaving air temperature drops below the low limit setpoint, Y1 will be de-energized, the PWR LED will flash indicating a stage 1 capacity cutout. After 4 minutes the leaving air temperature will be checked again; if the leaving air temperature has risen above the cutout setpoint, then Y1 will re-energize and PWR LED will stop flashing. If controller is for Heat Pump, and the reversing valve is in the O position,

the O/B output will be energized simultaneously with the Y1 indicated by the O/B LED. After 8 minutes of continuous Y1 run time, LAT (leaving air temperature) will be checked. if LAT is greater than low limit (LO) plus 12° (LO of 45° + 12° = 57°), then Y2 will energize and Y2 LED will illuminate. Y2 will cycle off when LAT drops below 5° plus low limit (45° + 5° = 50°). Y2 and G will de-energize when all calls are satisfied, and the controller will go into a 4 minute purge cycle.

HEAT OPERATION - GAS/ELECTRIC

Upon a heat call, the controller will energize W1 LED if the leaving air temperature is less than High Limit setpoint. This setpoint is determined by adjusting the potentionmeter located in the upper right corner of the controller, HI. W1 well de-energize if LAT exceeds the High setpoint, W1 LED will de-energize and the PWR LED will flash slowly indicating a stage 1 capacity cutout. If the LAT is below the High limit, W1 will energize, W1 LED will illuminate.

W2 Heat Operations - After W1 has operated continuously for 4 minutes and LAT is less than High Limit minus 25° (if HI of 145° - 25° = 120°), then W2 will energize by the W2 LED. If LAT rises to High Limit minus 5°, then W2 will de-energize indicted by W2 LED off and PWR LED flashing quickly. If all heat calls are satisfied both W1 and W2 will de-energize and controller will go into a 4 minute purge cycle.

HEAT OPERATION - HEAT PUMP

Y1 Heat Operation - Upon a call for heat, the controller will energize Y1 LED, if the LAT rises above the High Limit (potentiometer located on controller top right corner, marked HI), then Y1 LED will de-energize and PWR LED will flash indicating a stage 1 capacity cutout. After a 4 minute time delay the LAT will be checked; if LAT is less than HI cutout then Y1 LED will re-energize and PWR LED will stop flashing. If the O/B jumper is in the B position, the O/B LED will illuminate with Y1.

Y2 Heat Operation - After 4 minutes of continuous Y1 operation, the leaving air temperature will be checked. If the LAT is less than high limit (HI) minus 25° (HI of 120 - 25 = 95°), then Y2 will energize, indicated by the Y2 LED. Y2 will cycle off when LAT is HI minus 5° (120 - 5 = 115) or when all heat calls are satisfied.

Fossil Fuel Operation - For Fossil Fuel Operation, FF jumper must be placed in the FF position.

For greater efficiency and comfort, an Outdoor Air Sensor, Part # FOAS, should be used in the Fossil Fuel application. The FOAS is used to lock out compressor operation when outside air temperature has dropped below Balance Point setpoint, the temperature at which that heat pump is no longer efficient. When the outside temperature is less than Balance Point setpoint and there is a call for heat, Y1 and Y2

will be locked out; and W2 will energize indicated by W2 LED illuminating. The HI limit will be reset automatically to 135° to provide HI limit protection for furnace. Calls for heat are recognized from all thermostats; dampers for zones calling for heat will open, indicated by DPR LEDs off, while zones not calling will close, indicated by illuminated DPR LEDs. The Balance Point setpoint is adjustable from 25° to 41° by moving Balance Point potentiometer to desired setpoint. Refer to page 9 for potentiometer location (J) on DT4U.

Applications without FOAS will stage on time and temperature. With the Fossil fuel jumper in the FF position, after 8 minutes of continuous heat operation, if leaving air is less than 90°, then W2 will energize. Y1 and Y2 will de-energize indicated by LEDs off; W2 LED will illuminate and furnace will start. The HI limit will reset automatically to 135° to protect furnace heat exchanger. DPR LED for calling zones will be off, while DPR LEDs for non-calling zones will illuminate. All thermostats are able to make calls for heat.

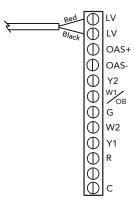
Auxiliary Heat (Electric Strip Heat) - After 8 minutes of continuous operation the leaving air temperature is checked. If LAT is below 90° W2 will energize and W2 LED will illuminate. W2 will cycle off above 100°, or when all calls are satisfied.



CAPACITY CONTOLLER - LAT INSTALLATION

Capacity control installation, LAT installation

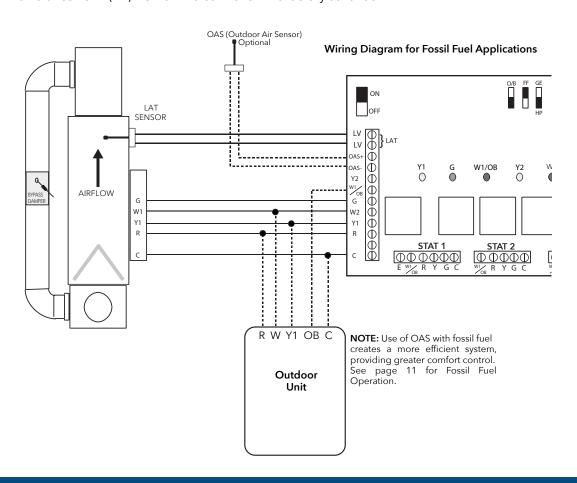
- 1. Drill a 3/8" hole in the supply air ahead of the bypass tap.
 - A. **Gas/Electric** application install sensor as far as possible from the FAU heat exchanger but still before the bypass tap.
 - B. **Heat Pump** application install the sensor after the indoor coil but before the electric strip heat assembly.
- 2. Secure the sensor-mounting base to the duct or AHU cabinet (HP) with self -tapping screws provided.
- 3. Run the sensor cable back to the controller location; trim off any excess cable.
- 4. The LAT requires no calibration.



OAS INSTALLATION FOR FOSSIL FUEL

OAS, outdoor air sensor (Optional for Fossil Fuel applications), Sensor installation

- 1. Install the OAS outside of the building, away from direct sun exposure, and above the snow line.
- 2. Run the sensor cable to the Digitract controller location; trim off any excess cable.
- 3. The OAS does not require calibration.
- 4. Check the Balance Point (BP) POT on the controller. It is factory set at 33°.



Use the table below to determine which zone dampers to use.

| SYSTEM SIZE | MAXIMUM DIFFERENTIAL PRESSURE | ROUND DAMPER | RECTANGULAR DAMPER |
|--------------------|-------------------------------------|-----------------|-----------------------|
| 5 TONS OR UNDER | 0.5" | LOW PRESSURE | LOW PRESSURE |
| UNDER 7.5 TONS | 1" | MEDIUM PRESSURE | MEDIUM PRESSURE |
| 7.5 TONS OF LARGER | 1.75" | MEDIUM PRESSURE | HEAVY DUTY |

Maximum Differential Pressure refers to the maximum static pressure drop in inches of water column between the input (upstream) of the zone damper and the output (downstream) when the damper is closed.

ROUND ZONE DAMPERS

There are two styles of round zone dampers, low pressure or medium pressure. For systems 5 tons or under with a maximum differential static pressure of 0.5", use low pressure dampers. Otherwise use medium pressure for up to 1.75" differential pressure on any system over 5 tons.

ROUND LOW PRESSURE ZONE DAMPERS (TR Series)

Zonex Systems round low pressure zone dampers can be used for systems up to 5 tons with a maximum differential static pressure of 0.5". These are two position, spring open, power close dampers for very simple operation. Round damper sizes 9 inches and under are manufactured from 24 gauge steel. Sizes 10", 12", 14" and 16" are made from 20-22 gauge steel. All sizes are designed with rolled-in stiffening beads for superior rigidity. The damper pipe is furnished with one crimped end and one straight end for easy installation. A hat section supports a synchronous 24v AC 60Hz 12VA motor and terminal board. The motor is designed for continuous full stall operation. Special winding and heavy duty gearing provide for long motor life and easy spring open operation. A cross pin on the motor shaft provides positive direct drive to the damper blade shaft without a coupling or set screws, allowing for a guick and easy motor change if required. Motor drive time from full open to full close in 30 seconds. A red LED will be illuminated on the damper terminal board to indicate when the damper is being powered closed. The LED will remain on when the dampers is fully closed and cycle off when the damper is opening or in the full opened position. Since this is a spring open damper, in the event of power failure, the damper fails to the full open position. Round damper sizes 6" -16" offer an adjustable range stop of 15% and 30% of the total CFM of the damper.



LOW PRESSURE (TR Series)

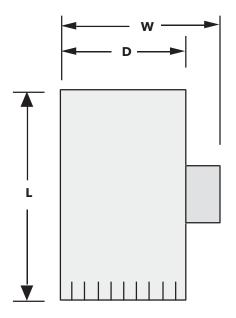
R



ROUND LOW & MEDIUM PRESSURE DAMPER SIZES

ROUND LOW PRESSURE DAMPER

| PART # | SIZE | DIAMETER (D) | LENGTH (L) | WIDTH (W) |
|--------|------|--------------|------------|-----------|
| TR04 | 4" | 4" | 10" | 6" |
| TR05 | 5" | 5" | 10" | 7" |
| TR06 | 6" | 6" | 10" | 9" |
| TR07 | 7" | 7" | 10" | 10" |
| TR08 | 8" | 8" | 10" | 11" |
| TR09 | 9" | 9" | 11" | 12" |
| TR10 | 10" | 10" | 12" | 13" |
| TR12 | 12" | 12" | 14" | 15" |
| TR14 | 14" | 14" | 16" | 17" |
| TR16 | 16" | 16" | 18" | 18 1/2" |



TYPICAL ROUND CAPACITIES*

| Duct Diameter | Nominal CFM | Duct Velocity FPM | Damper ΔP " WC |
|------------------|----------------|----------------------|-------------------|
| 4" | 40 | 450 | .013 |
| 5" | 70 | 525 | .013 |
| 6" | 110 | 540 | .014 |
| 7" | 160 | 600 | .014 |
| 8" | 250 | 700 | .015 |
| 9" | 320 | 725 | .015 |
| 10" | 410 | 750 | .015 |
| 12" | 660 | 850 | .022 |
| 14" | 1000 | 925 | .035 |
| 16" | 1450 | 1070 | .036 |
| 18" | 2000 | 1100 | .036 |

^{*} These air quantities were derived from a duct sizing chart .1" friction loss per 100' of duct. All CFMs listed are approximate. For accurate selection use duct sizing table or device.

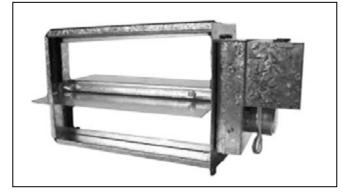


RECTANGULAR ZONE DAMPERS

Rectangular zone dampers are available for the DigiTract 4 controllers in three (3) styles: TREC WxH for low pressure applications (5 tons or less) rated at .5" SP;

RECTANGULAR LOW PRESSURE ZONE DAMPERS (TREC W x H)

Zonex Systems rectangular low pressure dampers can be used for systems up to 5 tons with a maximum differential static pressure of 0.5". These are two position, spring open, power closed dampers. They are constructed from heavy duty galvanized steel. The damper is a single blade type that slips into a 2-1/2" wide cutout in the existing duct and attaches with screws via a duct mounting plate. The duct mounting plate is 5" wide. The drive assembly supports a sychronous 24V AC 60Hz 12VA motor and terminal board. The motor is designed for continuous full stall operation. Special winding and heavy duty gearing provide for long motor life and easy spring open operation. A cross pin on the motor shaft provides positive direct drive to the damper shaft without a coupling or set screws. Motor drive time from full open to full close is 30 seconds. A red LED will illuminate on the damper terminal board to indicate when the damper is being powered closed. The LED will remain on when the damper is fully closed and cycle off when the damper is opening or in the full opened position. Since this is a spring open damper, in the event of power failure the damper fails to the full open position.

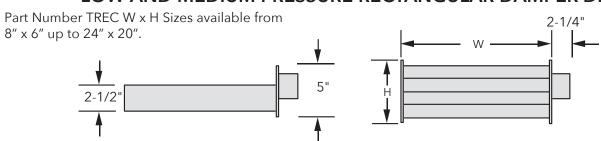


LOW PRESSURE (TREC W x H)



ZONE DAMPERS

LOW AND MEDIUM PRESSURE RECTANGULAR DAMPER DIMENSIONS



RECTANGULAR DAMPER CAPACITIES*

Dampers listed below are standard sizes. For larger sizes and capacities, contact the factory.

| | | - | — | | - WID | TH IN I | NCHE | s— | | - |
|------------------|----|-----|----------|------|-------|---------|------|------|------|------|
| | | 8 | 10 | 12 | 14 | 16 | 18 | 20 | 22 | 24 |
| | 6 | 200 | 250 | 310 | 390 | 440 | 500 | 570 | 630 | 700 |
| | 8 | 280 | 390 | 490 | 590 | 680 | 770 | 900 | 960 | 1090 |
| HES | 10 | 390 | 510 | 650 | 800 | 950 | 1100 | 1220 | 1400 | 1500 |
| N | 12 | 490 | 650 | 850 | 1000 | 1200 | 1400 | 1600 | 1850 | 2000 |
| HEIGHT IN INCHES | 14 | | | 1000 | 1250 | 1500 | 1750 | 2000 | 2250 | 2500 |
| 포 | 16 | | | 1200 | 1500 | 1800 | 2100 | 2450 | 2300 | 3000 |
| | 18 | | | 1400 | 1750 | 2100 | 2500 | 2850 | 3080 | 3600 |
| | 20 | | | | | | | | | 4000 |

Motors on low and medium pressure dampers will be mounted on the Height (H) side. **Bottom mount motors will be located on the Width (W) side.** * These air quantities were derived from a duct sizing chart .1" friction loss per 100' of duct. All CFMs listed are approximate. For accurate selection use duct sizing table or device.

ZONE DAMPERS

SIZING ZONE DAMPERS

If the ductwork already exists, simply size the damper to fit the ductwork. For new systems or retrofit jobs:

- a) Determine CFM from heat gain or loss calculations.
- b) Select damper size by using a duct sizing table or calculator.
- c) Select a Zonex Systems damper to fit the duct size selected for that zone.

DAMPER INSTALLATION NOTES

- 1. Do not exceed 700 FPM in a register/diffuser branch duct.
- 2. If a damper is installed within 3 feet of register/diffuser,install sound attenuating flex duct between damper and outlet.
- 3. Zone dampers should be preceded by 2'-4' of straight pipe where possible.
- 4. In attic installations and high humidity areas, the Zonex Systems damper should be insulated along with the duct work. The hat section on the damper is delivered with insulation between the hat section and pipe. Therefore, insulation should be applied to the round pipe and be butted against
- the hat section, (do not insulate the motor terminal board). The motor generates enough heat so no condensation will develop on the hat section.
- 5. Remember to allow a 16" gap in the duct for rectangular dampers.
- 6. Low and medium pressure rectangular dampers slide into a 3" wide cutout in the ductwork.
- 7. Install TR round dampers to the motor in the 9 to 3 o'clock position. Do not install damper so the motor is in the 4 to 8 o'clock position.

BYPASS DAMPERS

Bypass dampers are used to provide constant air delivery through the air handling unit. This is done by bypassing excess air from the supply duct back to the return duct. As a zone is satisfied, its zone damper closes. When this happens, the bypass damper opens just enough to bypass the excess air. This will control static pressure and noise at the diffusers.

Zonex Systems offers two types of bypass dampers, Barome-

tric and electronic. Each is available in round or rectangular configuration. Barometric bypass dampers are limited to systems of 5 tons. Electronic bypass dampers can be used on any size system. For residential HVAC systems with variable speed blowers, the barometric or electric bypass dampers can be used. NOTE: When using the electric bypass (STBP/STCDBP), see the Bypass Dampers - Electronic Section, Pages 19-22; or contact Technical Support.

BYPASS DAMPERS - BAROMETRIC

The barometric bypass damper is for systems 5 tons or under. It utilizes a weighted damper blade to maintain constant duct pressure. This allows for easy installation without the need for electrical power or wiring. The round barometric damper can be installed in any position. The RBB rectangular damper must be installed with horizontal air flow only.

SIZING: When only the smallest zone is calling, the maximum amount of excess supply air flow through the bypass damper. To determine the proper size bypass damper to use, do the following steps:

Step 1: Calculate bypass air volume as follows.

- A) Calculate total air volume at 400 CFM per ton.
- B) Calculate air volume of smallest zone in CFM.
- C) Calculate bypass air volume by subtracting the smallest zone air volume from the total. (A B = C)

BAROMETRIC BYPASS SELECTION TABLE

| Diameter | CFM |
|----------|------|
| 9" | 650 |
| 10" | 800 |
| 12" | 1200 |
| 14" | 1600 |
| 16" | 2000 |

Step 2: Select damper from sizing table. Once you have calculated the bypass air volume from Step 1, use the

BAROMETRIC BYPASS SELECTION TABLE. From the table, select the bypass damper with CFM rating equal to or greater than the value calculated in Step 1. For rectangular barometric dampers, use a ductulator to convert from round to rectangular.

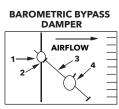
If bypassing more than 2000 CFM, use a electronic bypass.

Example: You have a 4 ton system. Your smallest zone will use 500 CFM. The total CFM is 1600 CFM (400*4). Your bypass CFM is 1100 (1600-500). From the table, you determine that a 12" bypass damper is needed.

Do not use the barometric bypass in any system over 5 tons. For systems over 5 tons, or to bypass more than 2000 CFM, use the electronic bypass.



RECTANGULAR & ROUND BAROMETRIC BYPASS



- 1. Damper Shaft
- 2. Lock Nut 3. Lever Arm
- 4. Counter Weight

BYPASS DAMPERS- BAROMETRIC

INSTALLATION

The round barometric bypass damper can be installed in any position. This damper is factory set for horizontal installation and can be field modified for vertical installation. Do not run speed screws into damper housing. Screws may interfere with damper travel. Make sure counterweight is not obstructed in any way.

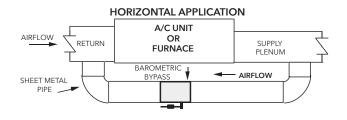
- Install the bypass damper between the supply and return plenums of the unit. It must be the first tap off the supply plenum.
- b) Be sure the air flows through the damper in the proper direction as indicated by the arrow on the damper. Airflow is always from supply to return plenum. Be certain the damper shaft is horizontal.
- c) Loosen counter weight with allen wrench.
- d) Loosen lever arm from damper shaft and allow to hang straight down.
- e) Fully close damper by grabbing damper shaft on side attached to lever arm and turning clockwise until it stops.
- f) While holding the damper fully closed, rotate the lever arm a little to the right (facing the damper) and then screw in to tighten to the damper shaft. Then tighten lock nut.
- g) Be sure the damper is being held closed by the counter weight. Proceed to setup.

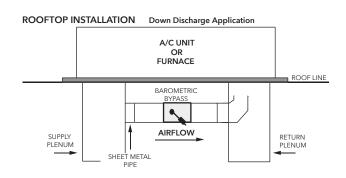
BAROMETRIC BYPASS SETUP

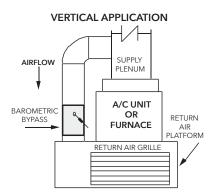
- a) Turn off all thermostats.
- b) Turn on Controller and set fan switch to "ON" position. Allow fan to run for 5 minutes to equalize pressure. Then make sure all dampers are open by checking for air flow out of each damper.
- c) By moving counter weight up or down the lever arm, adjust it so the damper just wants to start opening.
- d) If the damper cannot be held closed with the counter weight all the way to the bottom of the lever arm, then hold the damper shaft, loosen the lever arm from the damper shaft, and rotate the lever arm farther to the right and retighten. Repeat Step C.
- e) The barometric bypass damper is now calibrated.

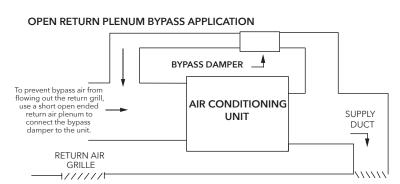
BAROMETRIC BYPASS STARTUP TEST

- a) Have at least half of the zones call for either heating or cooling.
- b) Check to be sure the calling zone dampers are open, (air is flowing).
- Verify the bypass damper is open. Note, the damper may not fully open.
- If the open zones are not noisy, the bypass damper is set.









ELECTRONIC BYPASS DAMPERS

Bypass dampers are used to provide constant air delivery through the air handling unit. This is done by bypassing excess air from the supply duct back to the return duct. As a zone is satisfied, its zone damper closes. When this happens, the bypass damper opens just enough to bypass the excess air. This will control static pressure and noise at the diffusers.

The Electronic Bypass Damper is used on any size system over 5 tons. The damper can be round (STBP) or rectangular (STCDBP) with integrated static pressure control; and multiple dampers can be slaved together.





SIZING ELECTRONIC BYPASS DAMPERS

The bypass damper is to be sized for the total system CFM @ 1500 FPM. System CFM should be calculated at 400 CFM per ton.

Example: A 5-ton system is rated at 2000 CFM (5x400 = 2000). When calculated at 1500 FPM, the bypass damper should be 16". Never undersize the bypass damper.

ROUND BYPASS SELECTION TABLE

| Diameter | CFM | PART# | SIZE | D | L | W |
|----------|------|--------|------|-----|-----|-----|
| 8″ | 560 | STBP08 | 8 | 8" | 10" | 11" |
| 10" | 900 | STBP10 | 10 | 10" | 12" | 13" |
| 12" | 1250 | STBP12 | 12 | 12" | 14" | 15" |
| 14" | 1700 | STBP14 | 14 | 14" | 16" | 17" |
| 16" | 2200 | STBP16 | 16 | 16" | 18" | 19" |
| 18" | 2600 | STBP18 | 18 | 18" | 20" | 21" |

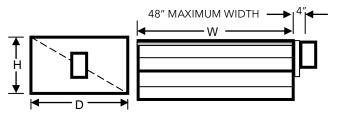
ROUND BYPASS DAMPER SELECTION

The Zonex Systems STBP damper is used for round bypass applications. When you know the bypass CFM requirements, use the ROUND BYPASS SELECTION TABLE to confirm the round damper size.

NOTE: Multiple round dampers can be slaved from one static pressure control to provide the correct capacity. One large rectangular bypass damper may be used instead of multiple round dampers. See below.

RECTANGULAR BYPASS DAMPER SELECTION

The Zonex Systems STCDBP WxH damper is used for rectangular bypass applications. These dampers are also sized for the total system CFM rated at 1500 FPM. Multiple dampers can be slaved from a single static pressure control.



RECTANGULAR BYPASS DAMPERS SELECT FROM 8 x 8 thru 48 x 48

RECTANGULAR BYPASS SELECTION TABLE

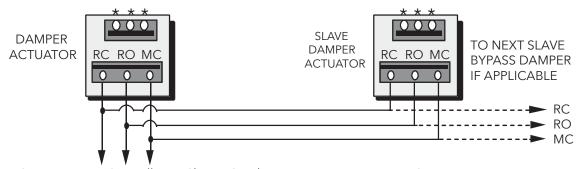
| | | ← | | | | | | WII | OTH IN | INCHE | S – | | | | | > |
|------------------|----|----------|------|------|------|------|------|-------|--------|-------|-------|-------|-------|-------|-------|-------------|
| | | 8 | 10 | 12 | 14 | 16 | 18 | 20 | 22 | 24 | 28 | 32 | 36 | 40 | 44 | 48 |
| \blacktriangle | 8 | 667 | 833 | 1000 | 1167 | 1333 | 1500 | 1667 | 1833 | 2000 | 2333 | 2667 | 3000 | 3333 | 3667 | 4000 |
| | 10 | 833 | 1042 | 1250 | 1458 | 1667 | 1875 | 2083 | 2292 | 2500 | 2917 | 3333 | 3750 | 4167 | 4583 | 5000 |
| | 12 | 1000 | 1250 | 1500 | 1750 | 2000 | 2250 | 2500 | 2750 | 3000 | 3500 | 4000 | 4500 | 5000 | 5500 | 6000 |
| I | 14 | 1167 | 1458 | 1750 | 2042 | 2333 | 2625 | 2917 | 3208 | 3500 | 4083 | 4667 | 5250 | 5833 | 6417 | 7000 |
| ES | 16 | 1333 | 1667 | 2000 | 2333 | 2667 | 3000 | 3333 | 3667 | 4000 | 4667 | 5333 | 6000 | 6667 | 7333 | 8000 |
| INCHE | 18 | 1500 | 1875 | 2250 | 2625 | 3000 | 3375 | 3750 | 4125 | 4500 | 5250 | 6000 | 6750 | 7500 | 8250 | 9000 |
| | 20 | 1667 | 2083 | 2500 | 2917 | 3333 | 3750 | 4167 | 4583 | 5000 | 5833 | 6667 | 7500 | 8333 | 9167 | 10000 |
| Z | 22 | 1833 | 2292 | 2750 | 3208 | 3667 | 4125 | 4583 | 5042 | 5500 | 6417 | 7333 | 8250 | 9167 | 10083 | 11000 |
| 노 | 24 | 2000 | 2500 | 3000 | 3500 | 4000 | 4500 | 5000 | 5500 | 6000 | 7000 | 8000 | 9000 | 10000 | 11000 | 12000 |
| HEIG | 28 | 2333 | 2917 | 3500 | 4083 | 4667 | 5250 | 5833 | 6417 | 7000 | 8167 | 9333 | 10500 | 11667 | 12833 | 14000 |
| 罜 | 32 | 2667 | 3333 | 4000 | 4667 | 5333 | 6000 | 6667 | 7333 | 8000 | 9333 | 10667 | 12000 | 13333 | 14667 | 16000 |
| | 36 | 3000 | 3750 | 4500 | 5250 | 6000 | 6750 | 7500 | 8250 | 9000 | 10500 | 12000 | 13500 | 15000 | 16500 | 18000 |
| | 40 | 3333 | 4167 | 5000 | 5833 | 6667 | 7500 | 8333 | 9167 | 10000 | 11667 | 13333 | 15000 | 16667 | 18333 | 20000 |
| | 44 | 3667 | 4583 | 5500 | 6417 | 7333 | 8250 | 9167 | 10083 | 11000 | 12833 | 14667 | 16500 | 18333 | 20167 | 22000 |
| V | 48 | 4000 | 5000 | 6000 | 7000 | 8000 | 9000 | 10000 | 11000 | 12000 | 14000 | 16000 | 18000 | 20000 | 22000 | 24000 |

Bypass air in CFM. Calculated at 1500 FPM.

Formula used: B = W X H / 144 X 1500, where B = Bypass air in CFM, W = damper width in inches, H = damper height in inches, 144 = 144 sq. inches per sq. ft., 1500 = 1500 FPM.

SLAVING BYPASS DAMPERS

Use only one Pressure Sensor when slaving two or more Bypass Dampers together. Connect the Pressure Sensor to one damper. Connect the slave dampers in parallel as shown. Up to 4 dampers can be slaved to one Sensor. The slaved dampers will self synchronize each time the dampers reach full open or full close.



To Static Pressure Controller As Shown On The Bypass Wiring Diagram On

BYPASS DAMPER with INTEGRATED PRESSURE CONTROL

(Part # STBP or STCDBP)

Bypass Damper with Integrated Pressure Control is used to control bypass operations. The bypass damper modulates to maintain static pressure as zone dampers open and close. The bypass system reduces air noise from the supply registers caused by excessive air velocity. If the system is configured for intermittent fan mode and the system satisfies, there will be a 3-minute delay to allow for system purge, after which the bypass damper will open to 25%, preventing noisy rush of air through supply registers when fan starts up on a call for heat or cool. If the system is configured for fan continuous operation, the **STBP** (Round) or **STCDBP** (Rectangular) Electronic Bypass will monitor static pressure continuously, providing constant control of system static.

INTEGRATED PRESSURE CONTROL DESCRIPTION

- A. Supply air tube
- B. 24vac R and C
- C. Damper Terminal RO, RC, MC
- D. LED lights
- E. Adjustable Potentiometer
- F. TP1 Test Point

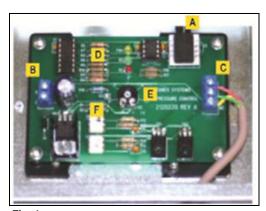


Fig. 1

BYPASS DAMPER INSTALLATION



- Verify the bypass damper is sized properly to the system and not undersized. (Bypass damper sizing is recommended for 100% of system CFM.)
- Bypass damper and controller are powered by a dedicated 24vac 40VA transformer.
- 3. Do not install the bypass damper outside.
- 4. Locate the Integrated Pressure Control (**IPC**) and air tube on the bypass damper.

- 5. Drill ¼" hole into the side of the supply duct 2' after the bypass and before the 1st supply take-off. Mount pressure supporting block over ¼" hole, align hole in block with hole in duct. Use provided sheet metal screws.
- 6. Install air tube into supply air duct by slipping supplied plastic tubing into holes in support block and duct. Slip tube 3" into the duct. Pickup tubing fits snugly into provided hole.
- Connect pressure tube from static air pickup to Integrated Pressure Controller (port closest to you).

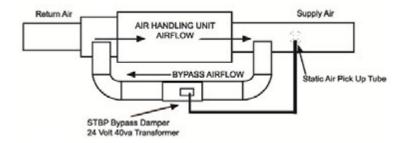


Fig. 2

BYPASS DAMPER WITH INTEGRATED BYPASS CONTROL SETUP

- 1. Run all supply dampers to the full open position and have blower motor running at 100% fan speed. (See Note #1)
- Manually close the bypass damper by pressing in the release lever on the motor side of the actuator. With the release lever pressed, rotate the damper actuator collar to close the damper and release the lever to lock the damper closed.
- Quick Set Option: Turn the potentiometer on the damper control board to the full left position and slowly rotate RIGHT, until the "RC" RED LED turns on. Now rotate LEFT just slightly, until RC LED turns off. The IPC is ready for operation.

"RC" RED LED means damper closing.

"RO" GREEN LED means damper opening.

INTEGRATED PRESSURE CONTROL

4. Static Pressure Option: The Integrated Pressure Control Board can be field configured for specified static pressure using a multi meter and the static pressure – voltage chart. (Exhibit A). This chart shows voltage (DC) to inches of W.C. (static pressure) relationship. Use a multi meter set on VDC and place the leads on the "C" terminal and "TP1" (test point one) next to the potentiometer. The Voltage reading translates to inches of W.C.

Static Pressure Voltage Chart

| Static Pressure | TP1 | Static Pressure | TP1 |
|-----------------|--------------|-----------------|--------------|
| INCH W.C. | Voltage (DC) | INCH W.C. | Voltage (DC) |
| 0.1 | 1.49 | 0.5 | 2.22 |
| 0.15 | 1.62 | 0.55 | 2.27 |
| 0.2 | 1.69 | 0.6 | 2.42 |
| 0.25 | 1.81 | 0.65 | 2.48 |
| 0.3 | 1.85 | 0.7 | 2.6 |
| 0.35 | 1.91 | 0.75 | 2.68 |
| 0.4 | 1.94 | 0.8 | 2.81 |
| 0.45 | 2.06 | | |

Exhibit A

Note # 1: To open all dampers, it may be necessary to remove Y outputs to unit on the zone control board and to make full cool calls on all thermostats. This will modulate dampers fully open and lock out compressor.

BYPASS CHECKOUT FOR STATIC PRESSURE CONTROLLER

- Make cool call at the zone thermostat of the smallest zone.
- Verify all zone dampers are closed except for calling zone.
- Verify noise at zone registers is not excessive. Adjust the Integrated Pressure Control LEFT to lower noise (airflow) or RIGHT to increase airflow until too noisy.

BYPASS DAMPER WIRING DIAGRAM WITH INTEGRATED BYPASS CONTROL

Actuator Motor
RO RC MC
RC
RC
Primary

24 volt 40va Transformer
Primary

24 volt Secondary

Primary



DAMPER TRANSFORMER SIZING AND STARTUP

DAMPER TRANSFORMER

The 24V transformer connected to TR1 and TR2 of the Digitract 4 System Controller powers the zone dampers. The power rating of the transformer must be sufficient to power the number of dampers used. Also, a properly rated in line fuse must be used on the secondary of the transformer. To determine the power rating of the transformer and the amperage rating of the fuse, use the table below.

Note: The System Controller and thermostats are powered by the HVAC unit transformer via terminals R and C.

TRANSFORMER/FUSE SIZING

| NUMBER OF | | SERIES EN) DAMPERS |
|--------------|----------|-----------------------|
| DAMPERS | XFMR PWR | FUSE SIZE |
| 1 | 40 VA | 1 AMP |
| 2 | 40 VA | 2 AMP |
| 3 | 40 VA | 2 AMP |
| 4 | 40 VA | 3 AMP |
| 5 | 48 VA | 3 AMP |
| 6 | 60 VA | 4 AMP |
| 7 | 72 VA | 5 AMP |
| 8 | 84 VA | 5 AMP |
| 9 | 96 VA | 6 AMP |
| 10 | 108 VA | 6 AMP |
| 11 | 120 VA | 7 AMP |
| 12 | 132 VA | 7 AMP |

Notice: All wiring must meet state and local codes.

STARTUP TEST, GAS/ELECTRIC DT4U

- 1. If there is no heating system, go to step 12
- 2. At System Controller:
 - a. Turn power switch to ON. Verify power LED is illuminated.
- 3. Turn off all thermostats except thermostat 1.
- 4. At zone 1 thermostat:
 - a. Set power switch to ON, if applicable.
 - b. Set to Heat mode.
 - c. Set fan switch to AUTO mode.
 - d. Set heat setpoint 4° above room temperature.
- 5. At System Controller:
 - Verify W1 and PWR LEDs are ON. If not, cycle System Controller power switch OFF and then ON and recheck.
 - b. If fan jumper is across middle and top pin, verify that G is energized for fan operation in Heat mode.
 - c. Verify that DPR 1 LED is OFF and DPR 2 through DPR 4 are ON.
- At furnace, verify that furnace is on and blower fan is running. If the G LED on System Controller is not on, the blower fan is controlled by the furnace and there will be a delay before it turns on.
- 7. At zone 1, verify that air is coming out of register. verify that W2 LED energizes and if 2nd stage heat is available, 2nd stage starts.
- 8. After 4 minutes of W1 run time, check LAT. If LAT is less that HI limit minus 25°, then W2 will energize. If LAT is greater than HI limit minus 25°, remove LAT from supply plenum and verify that W2 LED energizes and, if 2nd stage heat is available, 2nd stage starts.
- 9. At next zone:
- a. Verify that no air is coming out of register.

- b. At thermostat:
 - 1. Set power switch to ON, if applicable.
 - 2. Set to Heat mode.
 - 3. Set fan switch to AUTO mode
 - 4. Set heat setpoint 4° above room temperature.
- c. Verify that air is now coming out of register.
- 10. At previous zone, turn off thermostat, and verify there is no airflow. Verify that DPR 2 is OFF and DPR 1, 3 and 4 are ON.
- 11. Repeat steps 9 and 10 for remaining zones.
- 12. Turn off all thermostats except zone 1.
- 13. At zone 1 thermostat:
 - a. Set power to ON, if applicable.
 - b. Set to Cool mode.
 - c. Set fan switch to AUTO mode.
 - d. Set cool setpoint 4° below room temperature.
- 14. At System Controller:
 - a. Verify Y1, G and PWR LEDs are on. If not, cycle System Controller power switch OFF and ON and recheck.
 - b. Verify that DPR 1 LED is OFF and DPR 2 through 4 are ON.
- 15. At HVAC unit, verify air conditioner and blower are running.
- 16. Verify that air is coming out of registers.
- 17. After 8 minutes, check LAT. If LAT is above LO cutout plus 12°, verify that Y2 energizes. If LAT is less than LO cutout plus 12°, remove LAT from supply plenum and verify Y2 operation.



- 18. At next thermostat:
 - a. Verify that air is not coming out of register.
 - b. At thermostat:
 - 1. Set power switch to ON, if applicable
 - 2. Set to Cool mode.
 - 3. Set fan to AUTO mode.
 - 4. Set cool set point 4° below room temperature.
 - c. Verify that there is airflow from register.

- 19. At previous zone, turn off thermostat and verify that there is no airflow from register.
- 20. Repeat steps 18 and 19 for remaining zones.
- 21. Reinstall LAT sensor, if removed for startup.

Test complete.

STARTUP TEST, HEAT PUMP DT4U

- 1. Disconnect Y1, Y2, O/B, W2 and G wires between controller and airhandler. This will allow controller to cycle all stages of heat and cool without energizing compressors, fans or heat strips.
- 2. Turn off all thermostats except zone 1.
- 3. At zone 1 thermostat:
 - a. Set power switch to ON, if applicable.
 - b. Set to Heat mode.
 - c. Set fan to AUTO mode.
 - d. Set heat setpoint 4° above room temperature.
- 4. At System Controller:
 - a. Verify Y1, G and PWR LEDs are ON. If not, cycle System Controller power switch OFF and then ON and recheck.
 - b. If jumper O/B is on B, verify O/B LED is ON. Otherwise, verify O/B LED is OFF.
- c. Verify DPR 1 LED is OFF, and DPR 2 through DPR 4 LEDs are ON.
- 5. At next zone thermostat:
 - a. Set power switch to ON, if applicable.
 - b. Set to Heat mode.
 - c. Set fan switch to AUTO mode.
 - d. Set Heat setpoint 4° above room temperature.
- 6. Repeat steps 4 and 5 for all remaining zones. As a zone calls for heat, the corresponding DPR LED for that zone will de-energize and the damper will open. As each zone is satisfied, the associated DPR LED will illuminate and the damper will close.
- 7. Verify a call for 2nd stage heat. Confirm that Y2 energizes after the heat pump has been running for 4 minutes. Y2 will energize if LAT (leaving air temperature) is less than Y2 cut-in temperature (LO cutout setpoint minus 25°; if HI limit is 120°, subtract 25° and cut-in will be 95°). After a total of 8 minutes of continuous call for heat, verify that W2 LED has illuminated, calling for electric strip heat. After 8 minutes of continuous heat call, if LAT is less than 90°, then W2 will energize and auxiliary heat is on.
- 8. Turn off all thermostats except zone 1.
- 9. At zone 1 thermostat:
 - a. Verify power switch is ON, if applicable.
 - b. Set to Cool mode.
 - c. Set fan to AUTO mode.
 - d. Set cool setpoint 4° below room temperature.
- 10. At System Controller:
 - a. Verify Y1, G and Power LEDs are on. If not, cycle System Controller power switch OFF and ON and recheck.
 - b. If jumper O/B is in the O position, verify that O/B LED is ON. If O/B is in the B position, verify O/B LED is OFF.

- c. Verify DPR 1 LED is OFF and DPR LEDs 2 through 4 are ON.
- 11. At zone 2 thermostat:
 - a. Set power switch to ON, if applicable.
 - b. Set to Cool mode.
 - c. Set fan switch to ON.
 - d. Set cool setpoint 4° below room temperature.
- 12. Verify Y1, G and Power LEDs are ON. O/B LED is ON for O mode or OFF for B mode. Verify damper LEDs for DPR 1 and 2 are OFF, anddamper LEDs for 3 and 4 are ON.
- 13. Turn zone 1 thermostat OFF. Verify damper 1, 3 and 4 LEDs are ON. Damper 2 LED is OFF.
- 14. Repeat steps 11 through 13 at zone thermostats. Verify damper LEDs for 3 and 4 are OFF when calls from zones are made.
- 15. Verify call for 2nd stage cool. Confirm that after the heat pump has been running in Y1 for 8 minutes that Y2 will then energize. As the heat pump outputs have been disconnected for this test, the LAT. temp will be at ambient temperature, allowing the controller to stage up. With the heat pump outputs connected, after 8 minutes of continuous running, the Leaving Air Temperature must be a minimum of 12° above the LO cutout setting for Y2 to energize.
- 16. Turn off all thermostats.
- 17. Connect wires to System Controller terminals Y1, Y2, W2 and $\mbox{\ \ G}$
- 18. Place call on zone 1 for Heat. Verify heat pump startup and airflowon zone 1 registers.
- 19. Place a call on zone 2 for Heat, and verify airflow. Switch off zone thermostat 1, and verify airflow.
- 20. Repeat for zones 3 and 4.
- 21. Turn off all thermostats.
- 22. Place a call on zone 1 for Cool. Verify cool startup and airflow on zone 1 registers.
- 23. Place a call on zone 2 for Cool, and verify airflow. Switch zone thermostat 1 to OFF, and verify airflow.
- 24. Repeat for zones 3 and 4.

Test Complete

TROUBLESHOOTING AND LAT CHART

TROUBLESHOOTING / SERVICE CHECKS

| Malfunction | Probable Cause | Corrective Action | | | | | |
|---------------------------------|--|---|--|--|--|--|--|
| All thermostats will not call | Loss of 24V ac on R and C | Repair power source | | | | | |
| Will not initiate cooling cycle | Controller in heat mode | Delay prior to changeover | | | | | |
| | Controller in changeover from heat mode | 4-minute purge cycle must complete | | | | | |
| Cooling calls short cycle | LAT shorted (0V dc on + and - w/ LAT installed) | Replace LAT | | | | | |
| | LAT wiring shorted (0V dc on + and - w/ LAT installed) | Repair LAT wiring | | | | | |
| | Controller failure (0V dc on + and - w/ LAT removed) | Replace controller | | | | | |
| | Thermostat has cooling anticipator (compensator) | Remove anticipator | | | | | |
| | Air flow too low over evaporator | Isolate and correct air flow problem | | | | | |
| | Bypass damper opening prematurely | Adjust bypass damper closed w/ all zone dampers open | | | | | |
| Will not initiate heat calls | Controller in cool mode | Delay prior to changeover | | | | | |
| | Controller in changeover from cool mode | 3-minute purge cycle must terminate | | | | | |
| | LAT electrical interference (Applicable to spark ignition) | Install shielded cable to LAT, terminate shield on C terminal ONLY | | | | | |
| Heating calls short cycle | LAT open (5V dc on + and - w/ LAT installed) | Replace LAT | | | | | |
| | LAT wiring open (5V dc on + and - w/ LAT installed) | Repair LAT wiring | | | | | |
| | Heating anticipator incorrectly set | Set anticipator to lowest setting | | | | | |
| | Bypass damper opening prematurely | Adjust bypass damper closed w/ all zone dampers open | | | | | |
| Zone dampers will not close | Loss of 24V ac on TR1 And TR2 | Repair power source | | | | | |
| | Transformer VA too low | Replace w/ correct transformer | | | | | |
| | Dampers incorrectly wired | Correct damper wiring | | | | | |
| | No output on damper terminal(s) | Cycle power to controller. Verify thermostat inputs are correct. If problem persists, replace controller | | | | | |
| Zone damper remains closed | Zone not calling while mode is active | Initiate thermostat call | | | | | |
| · | Triac shorted (Continuous 24V ac @ damper terminals) | Replace controller | | | | | |
| W2 will not energize | Discharge air temperature above 88° F. | Normal operation | | | | | |
| (Heat Pump only) | Relay contact failure (W2 LED on) | Replace controller | | | | | |
| | Bypass damper opening prematurely | Adjust bypass damper closed w/ all zone dampers open | | | | | |
| | Controller in cool mode | Verify jumper JU1 position | | | | | |
| Blower runs continually | Fan operation selected on any thermostat | Verify fan switch on all thermostats | | | | | |
| | Fan relay contacts in controller seized | Replace controller, check 24 V AC | | | | | |

LAT SENSOR TEMPERATURE TO DC VOLTS / RESISTANCE CHART

The sensor DC voltage is read by placing the Black meter probe on any C terminal and the Red meter probe on the negative (-) sensor terminal.

| °F | DC Volts | °F | DC Volts | °F | DC Volts | °F | DC Volts | °F | DC Volts | °F | DC Volts |
|----|----------|----|----------|----|----------|----|----------|-----|----------|-----|----------|-----|----------|-----|----------|-----|----------|
| | | | | | | - | | | | | | | | | | | |
| 32 | 1.341 | 47 | 1.711 | 62 | 2.105 | 77 | 2.500 | 92 | 2.879 | 107 | 3.226 | 122 | 3.531 | 137 | 3.793 | 152 | 4.013 |
| 33 | 1.365 | 48 | 1.737 | 63 | 2.131 | 78 | 2.526 | 93 | 2.904 | 108 | 3.247 | 123 | 3.550 | 138 | 3.809 | 153 | 4.026 |
| 34 | 1.389 | 49 | 1.762 | 64 | 2.158 | 79 | 2.552 | 94 | 2.928 | 109 | 3.269 | 124 | 3.569 | 139 | 3.825 | 154 | 4.039 |
| 35 | 1.413 | 50 | 1.788 | 65 | 2.184 | 80 | 2.578 | 95 | 2.952 | 110 | 3.290 | 125 | 3.587 | 140 | 3.840 | 155 | 4.052 |
| 36 | 1.437 | 51 | 1.814 | 66 | 2.210 | 81 | 2.603 | 96 | 2.975 | 111 | 3.311 | 126 | 3.605 | 141 | 3.856 | 156 | 4.064 |
| 37 | 1.461 | 52 | 1.841 | 67 | 2.237 | 82 | 2.629 | 97 | 2.999 | 112 | 3.332 | 127 | 3.623 | 142 | 3.871 | 157 | 4.076 |
| 38 | 1.486 | 53 | 1.873 | 68 | 2.263 | 83 | 2.655 | 98 | 3.022 | 113 | 3.353 | 128 | 3.641 | 143 | 3.886 | 158 | 4.089 |
| 39 | 1.510 | 54 | 1.893 | 69 | 2.289 | 84 | 2.680 | 99 | 3.046 | 114 | 3.374 | 129 | 3.659 | 144 | 3.901 | 159 | 4.101 |
| 40 | 1.535 | 55 | 1.919 | 70 | 2.316 | 85 | 2.705 | 100 | 3.070 | 115 | 3.394 | 130 | 3.676 | 145 | 3.915 | 160 | 4.113 |
| 41 | 1.560 | 56 | 1.946 | 71 | 2.343 | 86 | 2.730 | 101 | 3.092 | 116 | 3.414 | 131 | 3.694 | 146 | 3.930 | | |
| 42 | 1.585 | 57 | 1.972 | 72 | 2.370 | 87 | 2.756 | 102 | 3.114 | 117 | 3.434 | 132 | 3.711 | 147 | 3.944 | | |
| 43 | 1.610 | 58 | 1.999 | 73 | 2.396 | 88 | 2.781 | 103 | 3.137 | 118 | 3.454 | 133 | 3.728 | 148 | 3.958 | | |
| 44 | 1.635 | 59 | 2.025 | 74 | 2.421 | 89 | 2.806 | 104 | 3.159 | 119 | 3.474 | 134 | 3.744 | 149 | 3.972 | | |
| 45 | 1.661 | 60 | 2.052 | 75 | 2.447 | 90 | 2.830 | 105 | 3.222 | 120 | 3.493 | 135 | 3.761 | 150 | 3.986 | | |
| 46 | 1.686 | 61 | 2.078 | 76 | 2.474 | 91 | 2.855 | 106 | 3.204 | 121 | 3.512 | 136 | 3.777 | 151 | 3.999 | | |

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